

FOUO 48491860

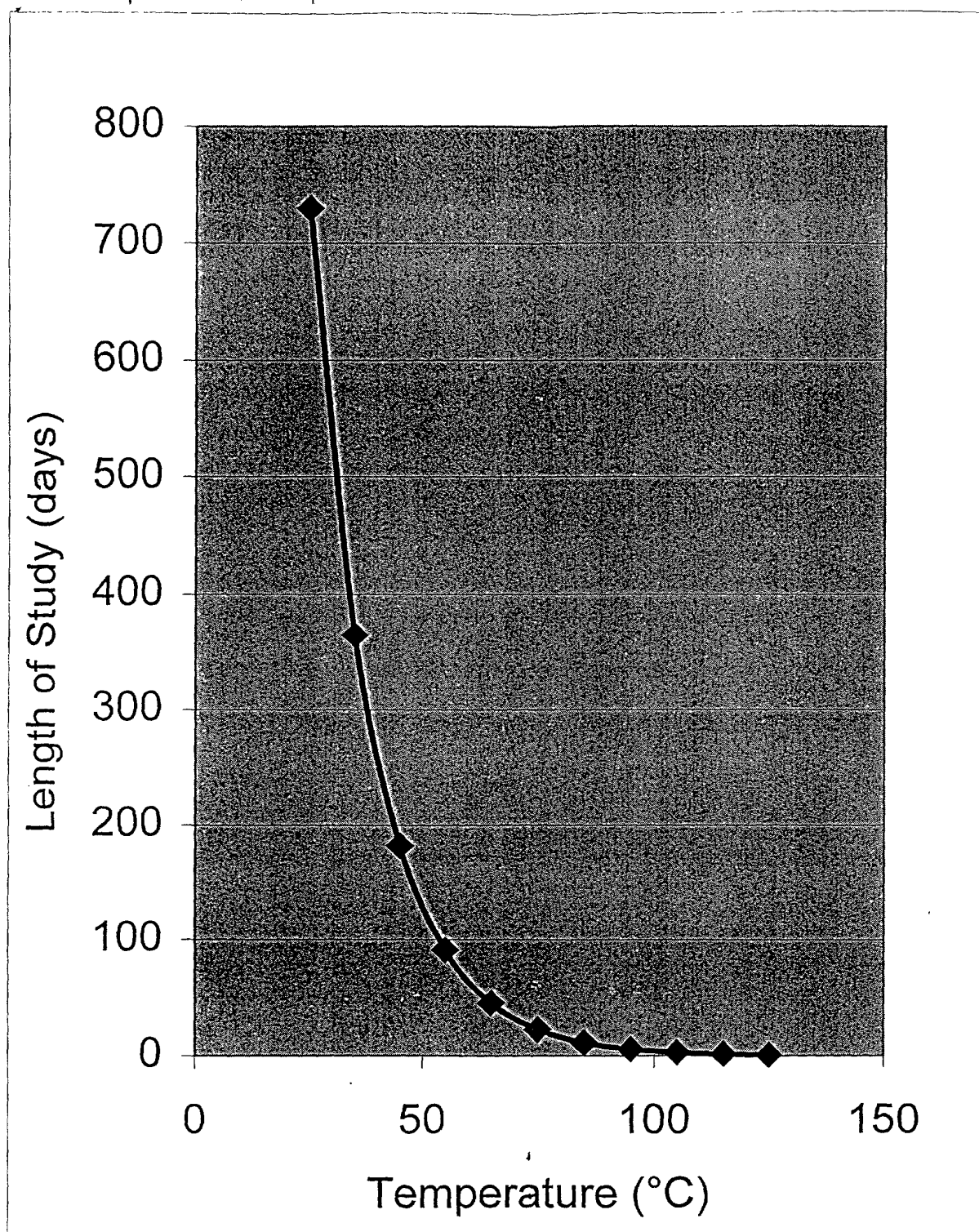


Figure 1 Temperature effects on relative rates and length of degradation studies required.

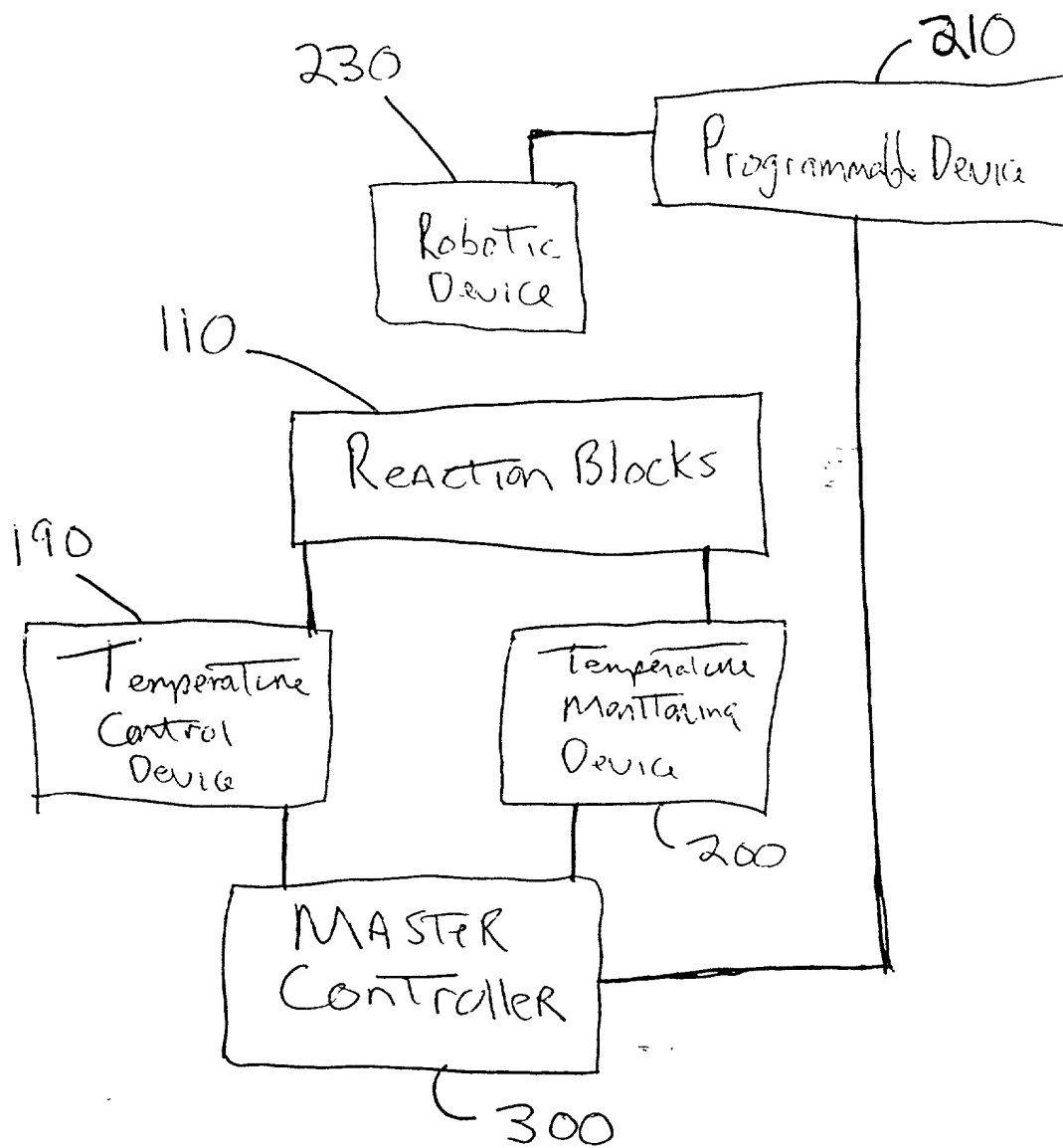
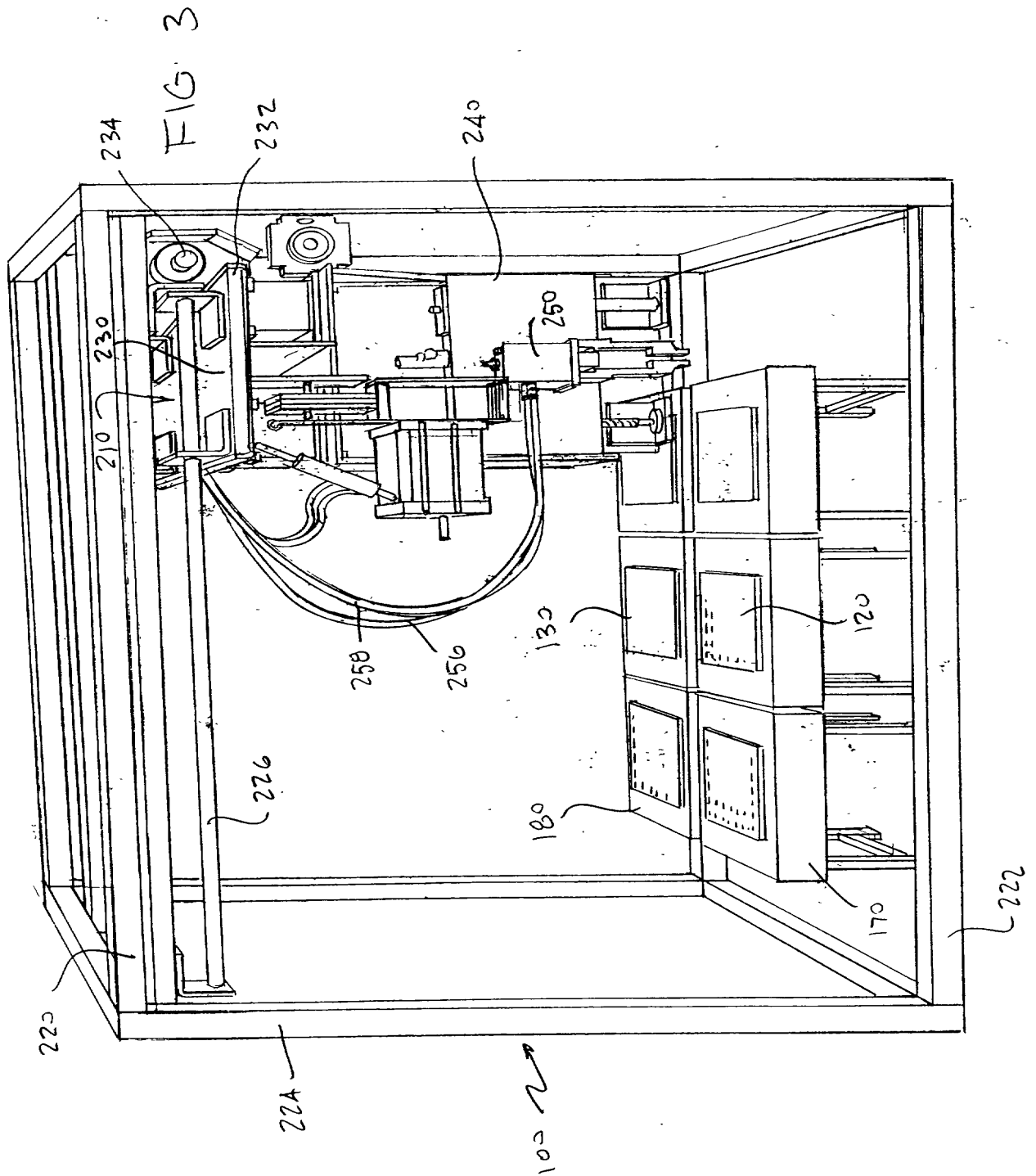
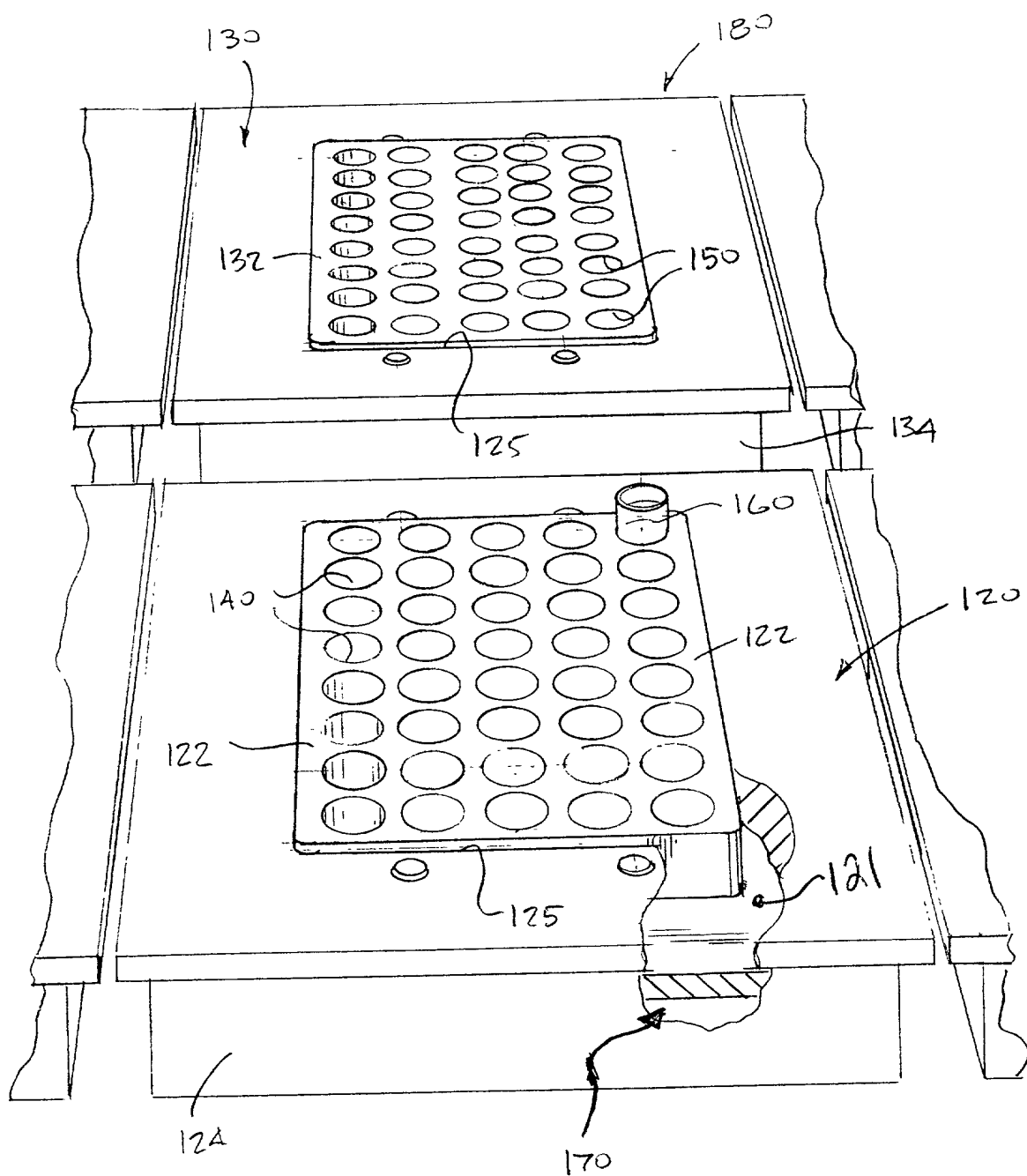


FIG. 2



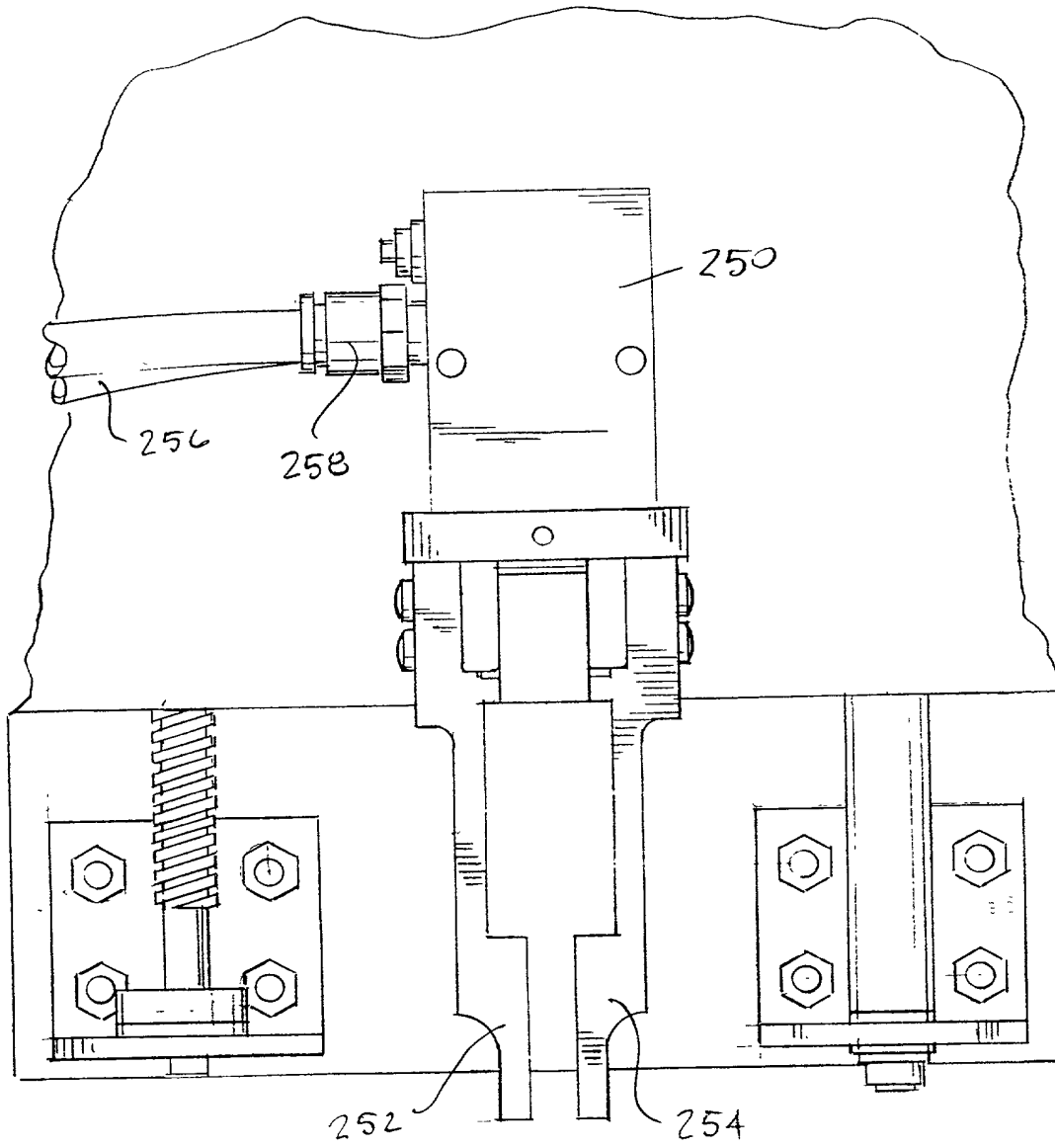
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FIG. 4



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FIG 5



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310



FIG. 6

0915787-02290

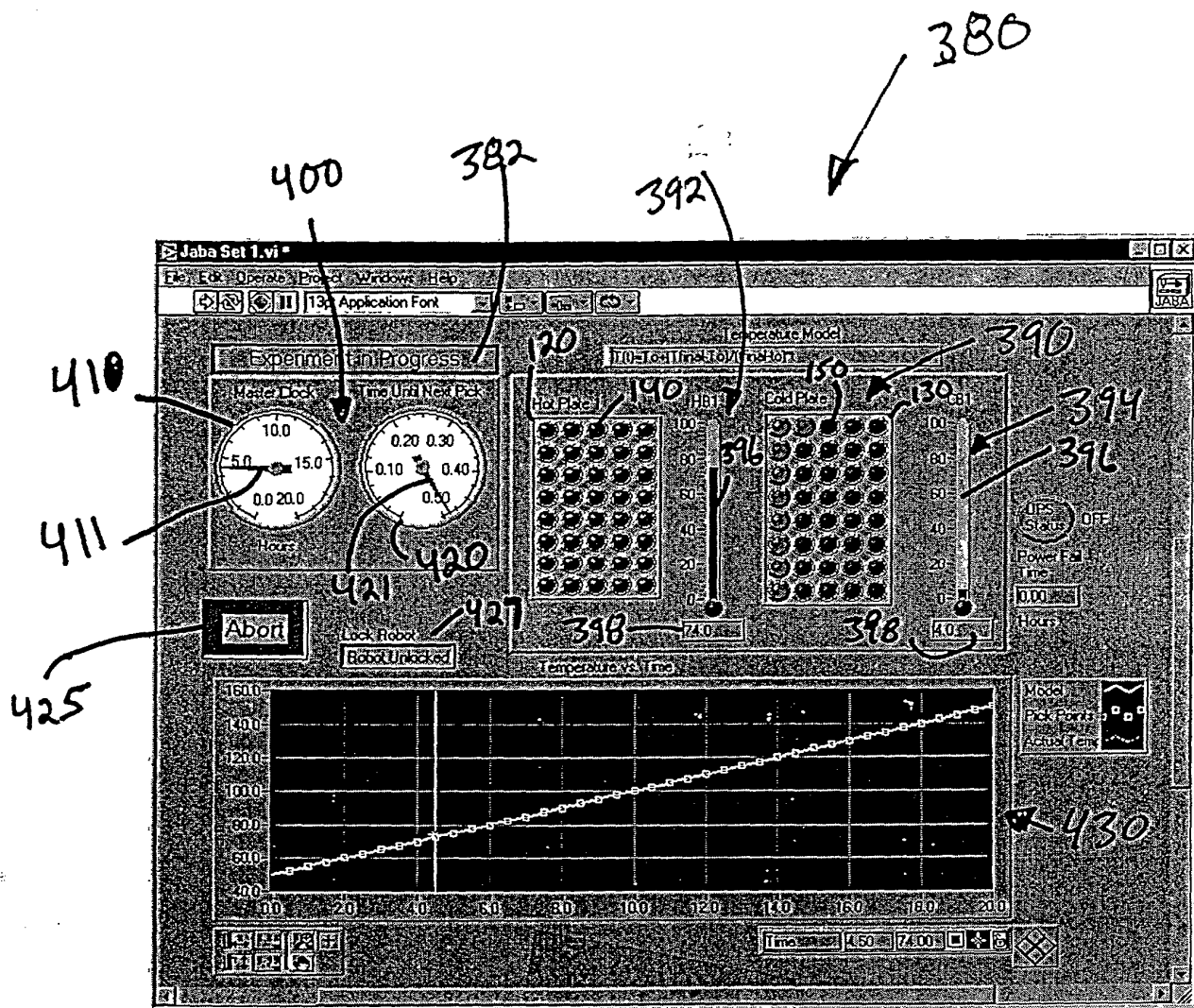


FIG. 7

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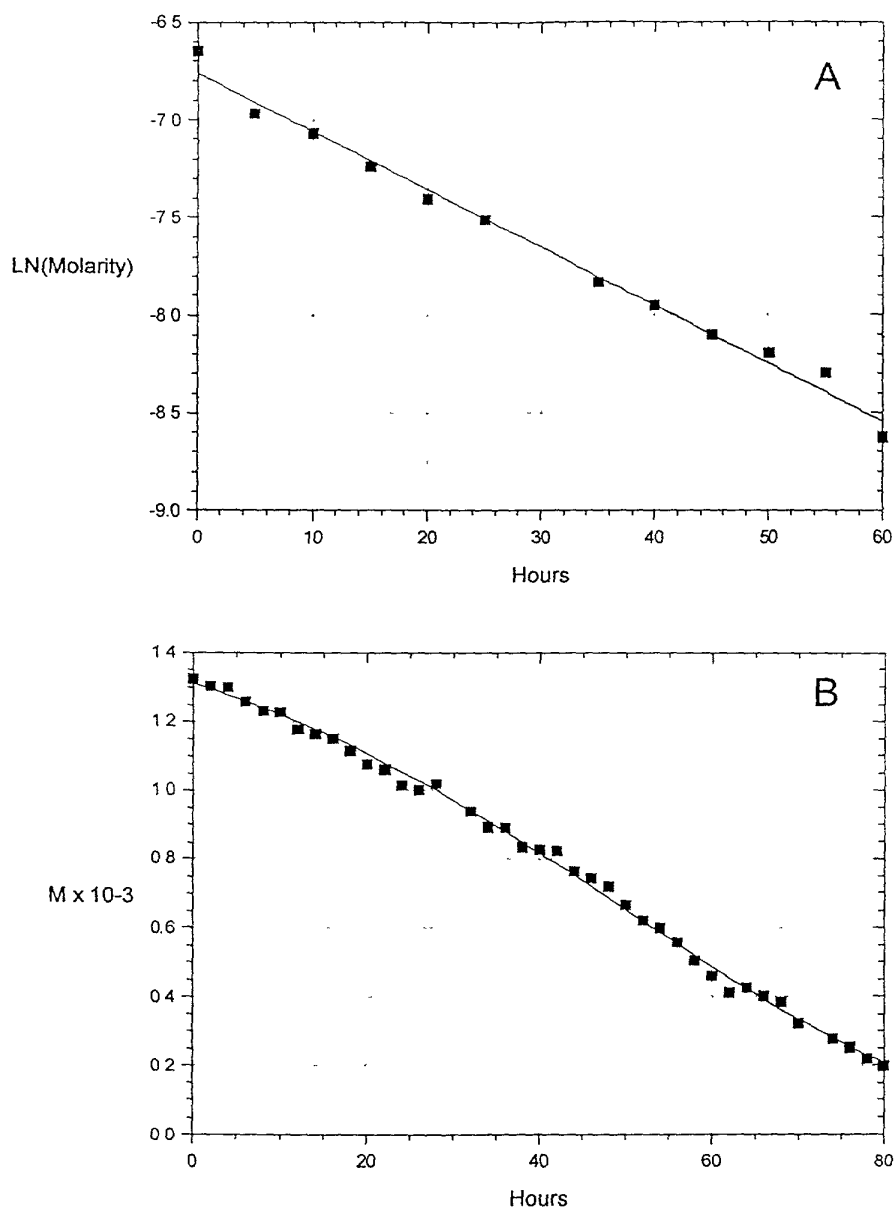


Figure 8 Data for pH 1.0 reactions: isothermal at 85 °C (A); nonisothermal, 50 to 100 °C over 80 hours, linear program (B).

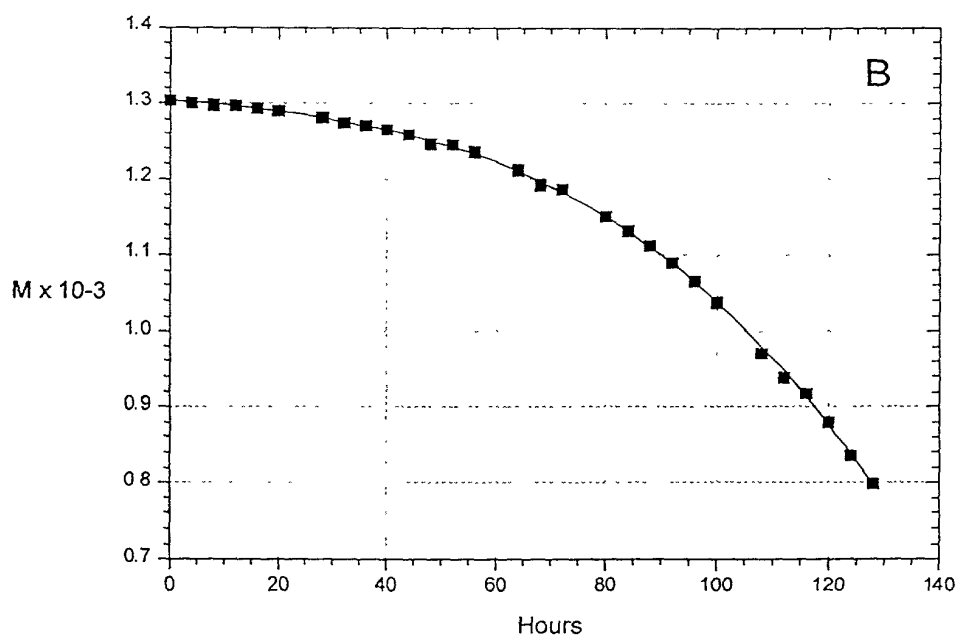
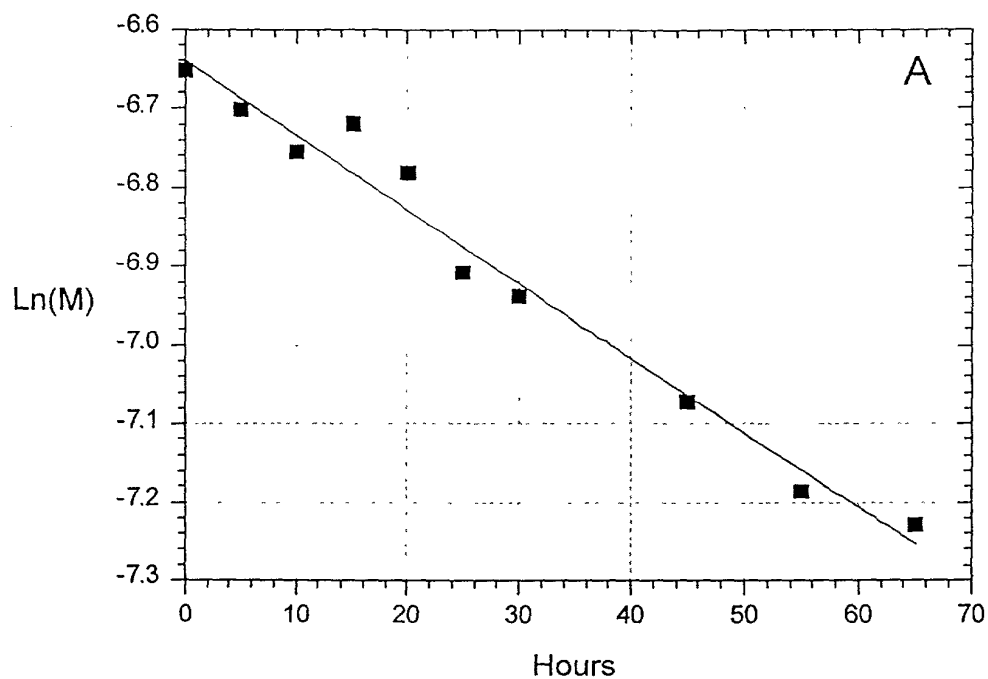


Figure 9 Data for pH 11.7 reactions: isothermal at 85 °C (A); nonisothermal, 50 to 100 °C over 160 hours, linear program (B).

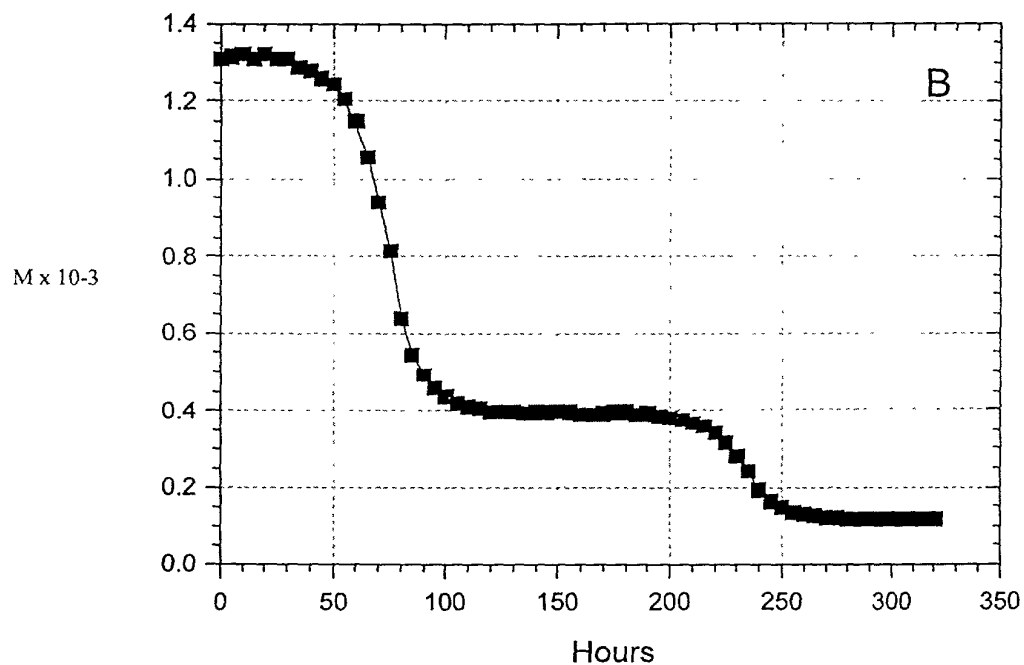
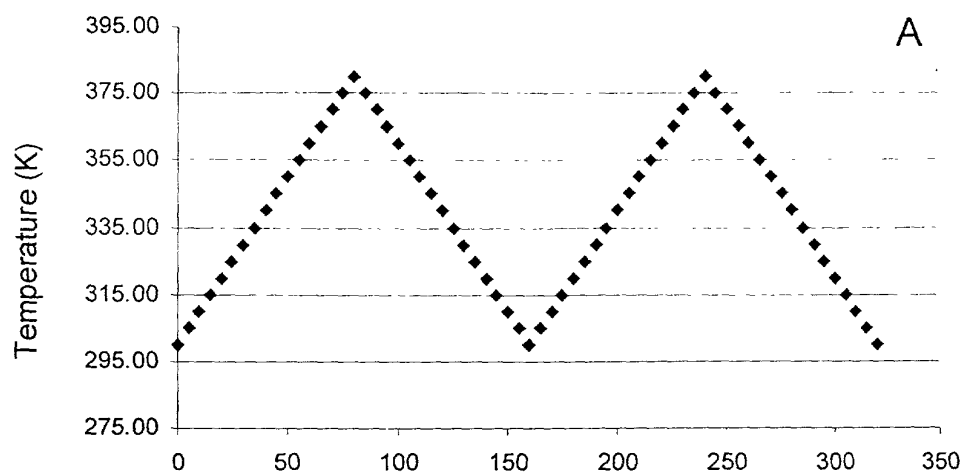


Figure 10 "UDUD" temperature program (A) and corresponding simulated nonisothermal data (B; $A=2.43 \times 10^{10} \text{ h}^{-1}$ and $E=20.42 \text{ Kcal/mole}$;